



Alfa Laval TL15

Gasketed plate-and-frame heat exchanger

Applications

General heating and cooling duties.

Standard design

The plate heat exchanger consists of a pack of corrugated metal plates with portholes for the passage of the two fluids between which heat transfer will take place.

The plate pack is assembled between a fix frame plate and a movable pressure plate and compressed by tightening bolts. The plates are fitted with a gasket which seals the interplate channel and directs the fluids into alternate channels. The number of plates is determined by the flow rate, physical properties of the fluids, pressure drop and temperature program. The plate corrugations promote fluid turbulence and support the plates against differential pressure.

The plate and the pressure plate are suspended from an upper carrying bar and located by a lower guiding bar, both of which are fixed to a support column.

Connections are located in the frame plate or, if either or both fluids make more than a single pass within the unit, in the frame and pressure plates.

Typical capacities

Liquid flow rate

Up to 120 kg/s (1900 gpm), depending on media, permitted pressure drop and temperature program.

Plate types

TL15-B

Frame types

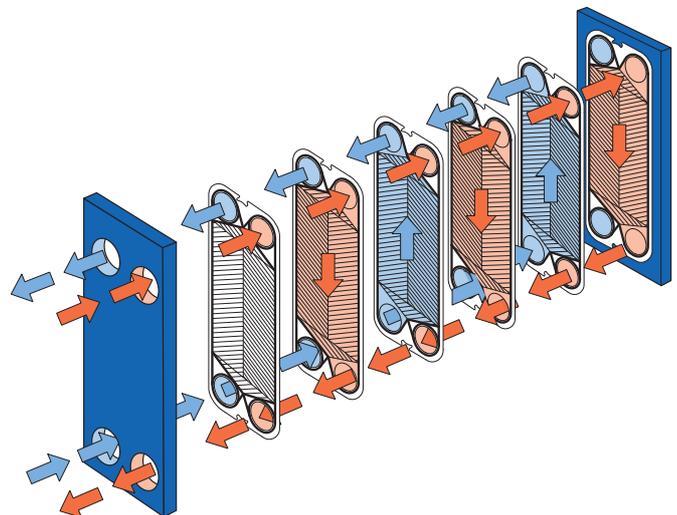
FM, FG, FD and FS

Working principle

Channels are formed between the plates and the corner ports are arranged so that the two media flow through alternate channels. The heat is transferred through the plate between the channels, and complete counter-current flow is created for highest possible efficiency. The corrugation of the plates provides the passage between the plates, supports each plate against the adjacent one and enhances the turbulence, resulting in efficient heat transfer.



TL15-FG



Flow principle of a plate heat exchanger

STANDARD MATERIALS

Frame plate

Mild steel, Epoxy painted

Nozzles

Carbon steel

Metal lined: Stainless steel, Titanium

Rubber lined: Nitrile, EPDM

Plates

Stainless steel: Alloy 304, Alloy 316. Titanium

Gaskets

Nitrile, EPDM

TECHNICAL DATA

Pressure vessel codes, PED, ASME, pvcALS™

Mechanical design pressure (g) / temperature*

FM	pvcALS™	1.0 MPa / 180°C
FG	pvcALS™	2.0 MPa / 50°C
FG	PED	2.0 MPa / 50°C
FG	ASME	150 psig / 482°F
FD	ASME	300 psig / 482°F
FS	pvcALS™	3.5 MPa / 50°C
FS	PED	3.5 MPa / 50°C
FS	ASME	460 psig / 482°F

* All PED and ALS units, except FM, are optimised for a design temperature of 50°C (122°F).

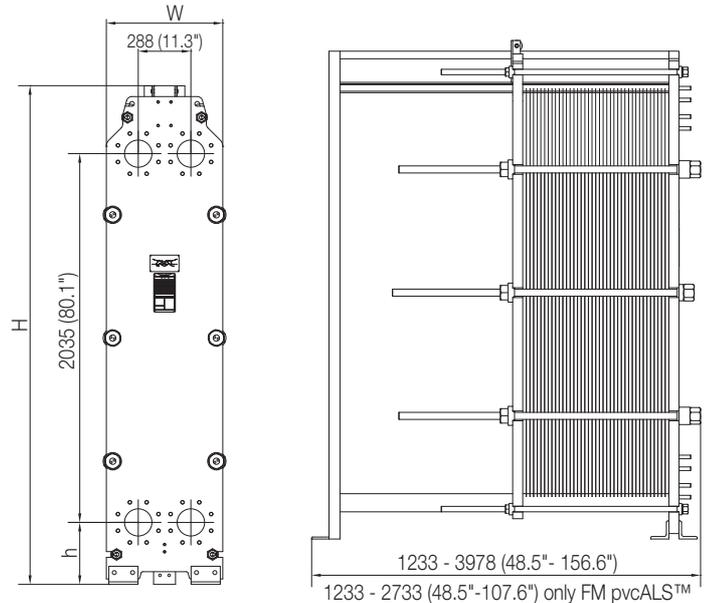
All PED and ALS units are also available for of multi range temperatures 50, 100, 150, 180 and 200°C with corresponding lower design pressure.

Connections

Size: DN150 / NPS 6 / 150A

FM	pvcALS™	EN 1092-1 PN10, ASME B16.5 Class 150, JIS B2220 10K
FG	pvcALS™	DIN/GB/GOST PN16, PN25, ASME Cl. 150, JIS 10K, JIS 16K
FG	PED	EN 1092-1 PN16, EN 1092-1 PN25, ASME B16.5 Class 150
FG	ASME	ASME B16.5 Class 150
FD	ASME	ASME B16.5 Class 300
FS	pvcALS™	EN 1092-1 PN25, EN 1092-1 PN40, ASME B16.5 Class 300 JIS 10K, JIS 20K
FS	PED	EN 1092-1 PN25, EN 1092-1 PN40, ASME B16.5 Class 300
FS	ASME	ASME B16.5 Class 300

Standard EN 1092-1 corresponds to GOST 12815-80 and GB/T 9115.



Measurements mm (inch)

Type	H	W	h
TL15-FM/pvcALS™	2752 (108.3")	610 (24.0")	342 (13.5")
TL15-FG/PED/pvcALS™	2752 (108.3")	637 (25.1")	342 (13.5")
TL15-FG/ASME	2752 (108.3")	646 (25.4")	342 (13.5")
TL15-FD/ASME	2752 (108.3")	646 (25.4")	342 (13.5")
TL15-FS/PED/pvcALS™	2752 (108.3")	646 (25.4")	342 (13.5")
TL15-FS/ASME	2752 (108.3")	646 (25.4")	342 (13.5")

The number of tightening bolts may vary depending on pressure rating and Pressure Vessel Code (PVC) requirements.

Maximum heat transfer surface

990 (1.1 x 900) m² (10660 sq.ft)

Particulars required for quotation

- Flow rates or heat load
- Temperature program
- Physical properties of liquids in question (if not water)
- Desired working pressure
- Maximum permitted pressure drop
- Available steam pressure

How to contact Alfa Laval

Up-to-date AlfaLaval contact details for all countries are always available on our website on www.alfalaval.com